Slic3r

* Nathan already has working

Cura

* Unsupported
* Adaptive layers
  + <https://hal.archives-ouvertes.fr/hal-02120033/document> - adaptive with curved (not cura but example)

<https://www.youtube.com/watch?v=eNpFN__16CM> - jk this uses Cura -jkjk i think i just refound the slic3r one i guess this is the only available software for this?

Increasing nozzle length?